

SKID STEER LOADER

TIER 4 FINAL CERTIFIED



1=	M	GI	N	/=

Model	FPT F5B FL413 E	*B002
Emissions Certif	ication Tier 4	l Final
Type	Diesel, Turbo - Direct Inj	ection
Cylinders		4
Bore/Stroke	3.9 x (99 x 110	4.3 in 0 mm)
Displacement	207 in ³	(3.4 L)
Fuel injection		Direct
Fuel	#2	Diesel
Fuel filter: Pre-filter Main filter	Beta (30) = 200/sp Beta (4) = 20/sp	
Air intake	Turbocharged w/ waste and external cooled	0

Exhaust aftertreatme	nt Selective
	Catalytic Reduction - SCR
Cooling	Liquid
Engine speeds	RPM
High idle - no load	2500 +/- 25
Rated - full load	2500
Low idle	1150 +/- 25

Horsepower	@ 2500	RPM -	SAE	J1349:	
Gross				90 hp	(6

Gross	90 HP (67 KW)
Net	84 hp (63 kW)
Peak torque @ 1400 RPM	282 lb·ft (383 N·m)

Radiator

i ladiator.	
Core type	Aluminum bar and plate
Core size area	2.21 ft ² (0.206 m ²)
Rows of tubes	21
Cap pressure	16 +/- 2 psi
	(1.10 +/- 0.14 bar)

Fan:

Diameter	22 in (560 mm)
Ratio	0.96:1 standard, 1.1:1 high flow

Water pump:

Style	Centrifugal
Flow	47.8 gpm (181 L/min)

Engine lubrication pump Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles

Pump operating angle ratings:

Side to side	45°
Bucket up	35°
Bucket Down	45°

LIFT GEOMETRY

Radial Lift

DRIVETRAIN

Drive pump controls	Servo-assist mechanical
Pump to engine ratio	1:1
Displacement	2.81 in ³ (46 cm ³)
Flow @ rated engine R	PM:
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in ³ (45 cm ³)
Flow @ rated engine R	PM:
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (25 bar)
System relief pressure	5,220 psi (360 bar)
Drive motors:	
Max. displacement	28.7 in ³ (470 cm ³)
Displacement - ontion	al·

Displacement - optional:

17.2 in³ (282 cm³) High speed Motor RPM @ high idle and 97% efficiency:

Standard 1-speed Optional 2-speed

Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar): 1,987 lb·ft (2 694 N·m)

Travel speed:

Low range 7.0 mph (11.3 kph) High range - optional 10.5 mph (16.9 kph)

Final drive Single-reduction chain drive

Drive chain:

Size ASA #100 30,000 lb (133.4 kN) Tensile strength

Torque @ max. displacement and

relief pressure 5,957 lb·ft (8 077 N·m) Diameter 2.44 in (62 mm) 15.6 in (396 mm) Length

Parking brake:

Type Spring-applied, hydraulic release multiple disc.

Depress on/off brake button

Engagement on handle or instrument panel, raise seat bar, get off seat or stop engine.

ELECTRICAL

Alternate	or 160 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance
1	000 cold-cranking amps @ 0° E (-18° C°)

OPERATOR ENVIRONMENT

Enclosed Cab w/ Heater and AC; Fully sealed and pressurized - FSP; Glass door w/ wiper and washer; Sliding side windows - removable; Heater and air conditioner; AM/FM radio w/ 2 speakers; Keyless start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Deluxe cloth, air suspension seat, w/ 2 in (51 mm) retractable 3 point lap seat belt, w/ heater and lumbar support; Hand and foot throttle; Alarm package - back-up and horn; Rearview mirror; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat Pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control - on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, fuel level LCD bar graph w/ alarm, DEF Level, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Diesel Exhaust Fluid - DEF; Oil service.

Indicator light:

Engine preheat; Parking brake;

Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab: 165 lb operator: 72 in Low Profile bucket; full of fuel; 12 x 16.5 tires: 8,117 lb (3 681 kg) Shipping weight 7,773 lb (3 526 kg) Add-on weights: Side cab glass 47 lb (21.3 kg) Polycarbonate cab door 75 lb (34.0 kg) 75 lb (34.0 kg) Glass cab door w/ wiper Suspension seat 22 lb (10.0 kg) Additional counterweight 300 lb (136.0 kg)

HYDRAULICS

Loop hoses

Implement pump type	Gear	
Displacement:		
Standard aux.	2.23 in ³ (36.6 cm ³)	
High-flow aux.	1.24 in ³ (20.4 cm ³)	
Standard flow @ rated e	engine RPM:	
@ 100% efficiency	24.2 gpm (91.5 L/min)	
Optional high-flow @ rat	ted engine RPM:	
@ 100% efficiency	37.6 gpm (142.5 L/min)	
Enhanced high-flow @ rated engine RPM:		
@ 100% efficiency	35.0 gpm (132.5 L/min)	
Loader control valve:		
Type 3 spool/op	en center/series - series	
Relief pressure	3,046 psi (210 bar)	
Port relief pressures:		
Loader raise	3,263 psi (225 bar)	
Bucket curl	3,770 psi (260 bar)	
Bucket dump	1,160 psi (80 bar)	
Hydraulic lines:		
Tubing	37° JIC Flare	

SAE 100 R19

HYDRAULICS CONT.

Hydraulic oil cooler:

Number of fins 10 per inch (3.94 per cm) Number of tube rows x columns 9 bar/plate Area 138.7 in² (890.0 cm²)

Hydraulic filter Beta $(4) = 75/\text{spin-on}$

Lift cylinders:

DIMENSIONS

Tread over gauge with spec tires

Over the tire width spec tires

T.

 Bore diameter
 2.75 in (69.85 mm)

 Rod diameter
 2.0 in (50.8 mm)

 Stroke
 33.4 in (847.9 mm)

 Closed length
 47.1 in (1 196 mm)

Bucket cylinders:

 Bore diameter
 3.0 in (76.2 mm)

 Rod diameter
 1.5 in (38.1 mm)

 Stroke
 16.4 in (410 mm)

 Closed length
 24.0 in (610 mm)

SERVICE CAPACITIES

Fuel tank	25.5 gal (96.5 L)
Engine oil w/ filter	8.9 qt (8.5 L)

Hydraulic system:

 Reservoir
 6.0 gal (22.7 L)

 Total
 11.9 gal (45.4 L)

 Chain tanks – per side
 5.9 gal (22.2 L)

Diesel Exhaust Fluid (DEF) Tank 2.8 gal (10.7 L)

PERFORMANCE SPECS

Rated operating capacity - ROC*:

50% of tipping load 2,700 lb (1 225 kg) w/ additional counterweight 2,800 lb (1 270 kg)

Tipping load* 5,400 lb (2 450 kg)

Breakout forces @ 3,150 psi (217 bar)*:

Bucket cylinders 8,677 lb (38.6 kN) Lift cylinders – tip limit 6,096 lb (27.1 kN)

Cycle times:

 Raise
 3.6 sec

 Lower
 2.0 sec

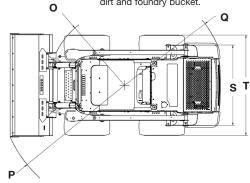
 Dump
 2.6 sec

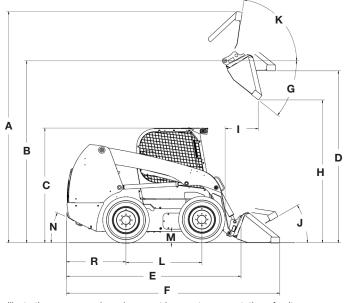
 Roll back
 2.0 sec

56.9 in (1.45 m)

69.6 in (1.77 m)

NOTE: *Measured using 72 in (1.83 m) dirt and foundry bucket.





Line drawings are for illustrative purpose only and may not be exact representation of unit.

A.	Overall operating height:	
	with foundry/excavating bucket	156.3 in (3.97 m)
	with low profile bucket	160.3 in (4.07 m)
	with low profile extended bucket	165.3 in (4.20 m)
He	eight to:	
В.	3.1	125.1 in (3.18 m)
C.		78.8 in (2.00 m)
D.	Bottom of level bucket, fully raised	123.3 in (3.13 m)
Ov	verall length:	
E.	without attachment with coupler	118.7 in (3.01 m)
F.	with foundry/excavating bucket on ground	143.5 in (3.64 m)
	with low profile bucket	141.5 in (3.75 m)
	with low profile extended bucket	152.7 in (3.89 m)
G.	Maximum dump angle	38.1°
H.	Dump height:	
	with foundry/excavating bucket	100.9 in (2.56 m) @ 38.1°
	with low profile bucket	98.3 in (2.50 m) @ 38.1°
I.	Dump reach at maximum height with low profile bucket	22.6 in (0.57 m) @ 38.1°
Ma	aximum attachment rollback:	
J.	Bucket on ground	30.7°
K.	Bucket at full height	99.7°
L.	Wheelbase	52.0 in (1.32 m)
M.	Ground clearance – bottom of belly pan	8.0 in (0.20 m)
N.	Angle of departure	23.5°
Cle	earance circle:	
	without bucket	55.1 in (1.40 m)
P.	with 72 in (1.83 m) foundry/excavating bucket in carry position	83.5 in (2.12 m)
	with 72 in (1.83 m) low profile bucket on ground	87.2 in (2.22 m)
	with 72 in (1.83 m) extended low profile on ground	91.9 in (2.33 m)
Q.	Clearance circle rear	71.2 in (1.81 m)
R.	Rear axle to bumper	42 in (1.07 m)

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OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (0.46 m ³)
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile	72 in (1.83 m)	480 lb (218 kg)	14.8 ft ³ (0.42 m ³)
Low Profile Extended	72 in (1.83 m)	510 lb (232 kg)	17.7 ft ³ (0.50 m ³)
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft ³ (0.66 m ³)
_	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	545 lb (248 kg)	22.6 ft ³ (0.64 m ³)
Heavy-Duty	72 in (1.83 m)	510 lb (230 kg)	14.1 ft ³ (0.40 m ³)
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft ³ (0.48 m ³)
Heavy-Duty with spillguard	72 in (1.83 m)	585 lb (265 kg)	18.4 ft ³ (0.52 m ³)
	78 in (1.98 m)	605 lb (275 kg)	19.8 ft ³ (0.56 m ³)
	84 in (2.13 m)	640 lb (290 kg)	21.5 ft ³ (0.61 m ³)

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STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5H FL413E E*B002 207 CID (3.4 L) Turbo Tier 4 Final Certified

Diesel Oxidation Catalyst (DOC) with Selective Catalytic Reduction (SCR) muffler

Charged Air Cooler (CAC)

High Pressure Common Rail (HPCR) fuel injection

Horsepower:

Gross: 90 hp (67 kW) Net: 84 hp (63 kW)

Peak torque: 282 lb·ft (383 N·m)

160 amp alternator

Dual element air cooler

Organic Acid Technology (OAT)

Anti-freeze solution to -34° F

Fuel tank - 25.5 gal (U.S.)

Over and under radiator and oil cooler

3-stack after cooler/radiator/oil cooler configuration

Glow pluas

Integral engine oil cooler

Fuel filter with water trap 1,000 CCA 12V battery Master electrical disconnect Jump start terminal

DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics: @ 3,050 psi (210 bar) - 24.2 gpm (91.5 L/min)

6 micron oil filtration system

3-spool loader control valve

Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain

Hydraulic circuit pedal lock Auxiliary function lockout override Loader lift lockout override

Heavy-duty hydraulic oil cooler

Loader arm float position Loader function lockout system

LOADER

Auxiliary front electric control Heavy duty hydraulic attachment coupler Radial lift geometry Loader lift arm support strut

12 X 16.5 Heavy duty

OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood

Heavy duty front lights

Pre-wired for rotating beacon

Lockable service access hood

Single-point daily service

Rear tail lights

Remote oil drain

Remote oil and fuel filters

Block heater

Debris ingression sealing

Mounting points for add-on counterweights

Heavy duty rear door

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy with side screens

Keyed start ignition

3-point seat belt

Electro-hydraulic controls:

For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

Hand controls the loader drive function and foot controls the bucket and boom

Suspension seat, vinyl

Demolition cab door with polycarbonate FOPS level 2

HYDRAULICS

High-flow auxiliary hydraulics - combined: @ 3,050 psi (210 bar) - 37.6 gpm (142.5 L/min)

Enhanced high-flow auxiliary hydraulics: @ 3,050 psi (210 bar) - 35.0 gpm (132.5 L/min)

Second auxiliary hydraulics Hydraulic one-way self-leveling Ride control

LOADER

Hydraulic attachment coupler

DRIVETRAIN

1-speed hydrostatic four wheel drive

OTHER

Language decals Buckets - see page 3 Bolt-on bucket cutting edges Special paint Offsite service arrangement **Telematics**

FACTORY SUPPLIED ATTACHMENTS

Add-on counterweights Road lights Rotating beacon Four-corner LED strobe

Bolt-on heavy-duty bucket teeth

SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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